This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claims 1-8 are canceled.

9. (Amended) A method of making an epoxy sight bowl ~~a rigid, three-dimensional, transparent cured epoxy structure~~ comprising:

obtaining a [[cured]]molded filler-less epoxy compound; [[and]]

pre-stressing said filler-less epoxy compound; and

heating said filler-less epoxy compound for a time sufficient for said molded filler-less epoxy compound to near a fully cured state.

10. (Canceled)

11. (Canceled)

12. (Amended) The method of ~~any of claims 9-11~~ claim 9 wherein said [[cured]]molded filler-less epoxy compound comprises [[is]]a cycloaliphatic epoxy[[resin]] compound.

13. (Amended) The method of claim 12 wherein said [[cured]]molded filler-less epoxy compound is anhydride cured.

14. (Amended) The method of claim 13 wherein said [[cured]]molded filler-less epoxy compound contains ultraviolet light absorbers.

15. (Amended) The method of ~~any of claims 9-11~~ claim 9 wherein said pre-stressing comprises ~~heating~~ placing said [[cured]]molded filler-less epoxy compound under pressurized conditions.

16. (Amended) The method of claim 15 wherein said [[cured]]molded filler-less epoxy compound comprises [[is]]a cycloaliphatic epoxy[[resin]] compound.

17. (Amended) The method of claim [[15]]14 wherein said ~~pre-stressing~~ heating comprises ~~heating said cured filler-less epoxy compound under pressurized conditions~~ exposing said molded filler-less epoxy compound to 150°C for at least twelve hours.

18. (Amended) The method of claim [[17]]16 wherein said ~~pre-stressing~~ heating comprises subjecting ~~heating~~ said [[cured]]molded filler-less epoxy compound [[at]]to a temperature of 105°C or above ~~under pressurized conditions~~.

19. (Amended) The method of claim [[12]]14 wherein said pre-stressing comprises[[:]] placing said molded filler-less epoxy compound under a pressure of about 2,500 psi and wherein said heating comprises:

subjecting ~~heating~~ said [[cured]]molded filler-less epoxy compound to[[at]] 105°C heat for at least forty eight hours ~~under a pressure of about 2,500 psi~~;

cooling said [[cured]]molded filler-less epoxy compound;

subjecting ~~heating~~ said [[cured]]molded filler-less epoxy compound to[[at]] 105°C heat for at least forty eight hours ~~under a pressure of about 2,500 psi~~;

cooling said [[cured]]molded filler-less epoxy compound; and

subjecting ~~heating~~ said [[cured]]molded filler-less epoxy compound to[[at]] 105°C heat for at least forty eight hours ~~under a pressure of about 2,500 psi~~.

20. (Amended) The method of claim 12 wherein said pre-stressing comprises placing said molded filler-less epoxy compound under a pressure of about 2,500 psi and wherein said heating comprises subjecting said ~~heating cured~~ molded filler-less epoxy compound ~~at~~ to 125°C heat for at least twelve hours ~~under a pressure of about 2,500 psi~~.

21. (New) A power transformer, comprising:

a transformer tank;

a bushing coupled to said transformer tank; and

a sight bowl housed in said bushing, said sight bowl being transparent and comprising a cured and filler-less epoxy compound.

22. (New) The power transformer of claim 21 wherein said sight bowl is cylindrical.

23. (New) The power transformer of claim 21 wherein said cured and filler-less epoxy compound comprises a cycloaliphatic epoxy compound.

24. (New) The power transformer of claim 23 wherein said cured and filler-less epoxy compound is anhydride cured.

25. (New) The power transformer of claim 24 wherein said cured and filler-less epoxy compound contains ultraviolet light absorbers.

26. (New) A bushing for a power transformer, comprising a sight bowl housed in said bushing, said sight bowl being transparent and comprising a cured and filler-less epoxy compound.

27. (New) The bushing of claim 26 wherein said sight bowl is cylindrical.

28. (New) The bushing of claim 26 wherein said cured and filler-less epoxy compound comprises a cycloaliphatic epoxy compound.

29. (New) The bushing of claim 28 wherein said cured and filler-less epoxy compound is anhydride cured.

30. (New) The bushing of claim 29 wherein said cured and filler-less epoxy compound contains ultraviolet light absorbers.